






## Thermoplastic rubber composition

Patent number: CN1337979  
Publication date: 2002-02-27  
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Classification:  
- international: C08L7/00; C08L75/04; C08L77/00; C08L7/00;  
C08L75/00; C08L77/00; (IPC1-7): C08L7/00; C08L7/02;  
C08L9/02; C08L9/04; C08L23/06; C08L23/08;  
C08L23/12; C08L75/04; C08L77/06  
- european: C08L7/00; C08L75/04; C08L77/00  
Application number: CN19998016015 19991203  
Priority number(s): AU1998PP07505 19981204

### Also published as:

 WO0034383 (A1)  
 EP1171524 (A1)  
 MXPA01005606 (A)  
 EP1171524 (A0)  
 CA2353614 (A1)

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Abstract not available for CN1337979

Abstract of correspondent: **WO0034383**

A rubber matrix including a) 10-90 % (v/v) of natural rubber, b) one or more first compatibilisers selected from a group of polymers containing either i) a nitrile group, ii) a halogen, iii) an acetate group, iv) an epoxide, v) a styrene, or vi) an acrylate and c) one or more second compatibilisers which are interfacial copromoters selected from a group comprising either i) polyvinyl acetate, ii) ethylene vinyl acetate, iii) polyacrylonitrile or high nitrile resin, iv) acrylamide or polyacrylamide, v) a phenolic resin, vi) an acrylate polymer, vii) a halogenated polymer, viii) maleic anhydride or polymaleic anhydride, or ix) a bismaleimide. The rubber matrix may be mixed with one or more thermoplastics selected from a group comprising either i) polyurethanes, ii) polyesters, iii) polyamides, iv) acrylates, v) acrylonitrile butadiene styrene, vi) polyolefins, or vii) cellulose esters to form a rubber thermoplastics composite.

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